# ACRYLOC® MARBLECOTE™

| PRODUCT TYPE | PACKAGING | NOMINAL WEIGHT |
|---|---|---|
| Texture Coating | 15L Heavy Duty Plastic Pail | 25kg |

## DESCRIPTION

Forming part of the Wallcote™ system, Acryloc *Marblecote* is a durable marble based texture coating, ideal for providing an attractive finish on correctly prepared domestic & commercial, exterior & interior wall surfaces.

Acryloc *Marblecote* is available in two grain sizes, Medium and Coarse, supplied as tint bases to resellers and in tinted, ready to use form to end users. Over 2000 colours are available using our tint system and a colour matching service is also offered.

Acryloc *Marblecote* can be applied by trowel or by spraying.

## FEATURES & BENEFITS

- Excellent water resistance
- Excellent vapour permeability
- Excellent flexibility
- Excellent crack resistance
- Excellent durability
- Strong adhesion
- Low maintenance
- Easy to apply
- Water based
- Easy & safe clean up
- Tintable

Refer to the Wallcote System specification for the substrate being coated and carry out any preparatory steps.

↳**Prime** (where required for substrate)
Primerbond Masonry Concentrate, Primerbond Grip Coat
Primerbond Rendercoat (or) Primerbond Green Render

↳**Texture Coating**
***Acryloc Marblecote Medium*** (or) ***Acryloc Marblecote Coarse***

↳ **Membrane Coating** (required for full warranty)
Armourflex Masonry Matt, Lo Sheen or Armourflex Extreme

## SUITABLE SUBSTRATES – when properly prepared

- Cement Render & other rendered surfaces
- Fibre Cement Sheeting (Fibro/Blue board)
- Tilt Panel Walls & Off form Concrete
- Pre Coated Expanded Polystyrene (EPS)
- Clay and Concrete Brickwork
- Concrete blocks
- Other primed & prepared exterior surfaces
- AAC (Autoclaved Aerated Concrete)

## SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- All substrates other than freshly applied Acryloc Patch (Broadwall Coarse or Fine Joint & Skim) must be primed before the application of Acryloc *Marblecote*.

**Either**

- Use Primerbond Grip Coat and apply a single coat at the rate of 8-10 m2/L.
- **Or** - Use diluted Acryloc Primerbond Masonry Concentrate and apply a single coat at the rate of 10-13 m2/L
- **Or** - Use Primerbond Green Render and apply a single coat at the rate of 9-11 m2/L.
- **Or** - Use Primerbond Rendercoat and apply a single coat at the rate of 9-11 m2/L.
- Allow thePrimerbond Primer to dry before commencing following coats

(Note: Primerbond Masonry Concentrate is supplied as a concentrate which must be diluted 1:1 before use)



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## APPLICATION

- Acryloc *Marblecote* does not require thinning or dilution but up to 300mL of clean water can be added to a 15L pail to adjust the workability if desired.
- Alternatively, add up to 200mL of Acryloc Extenda to a 15L pail in warm conditions to provide longer open time.
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or use a power mixer
- Power mixing is recommended as this will enhance the workability and give the best coverage.
- A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion

### Trowel on application

- Apply Acryloc *Marblecote* to the surface, trowelling to the thickness of the largest particle.
- Commence at the top of the wall panel. (Two or more applicators may be required for large uninterrupted wall areas)
- Allow the surface to stand for a short time prior to finishing
- Rub up or 'finish' with a suitable texture float either in a vertical or circular pattern depending on the desired finish.
- Application must be carried out in a brisk uniform fashion, terminating only when a whole area or section is completely coated, for example; at a natural break, expansion joint or corner
- Acryloc *Marblecote* should not be extended (spread) too far; otherwise durability, finish / hiding power may suffer.

### Spray on application

- A Hopper gun, pressure pot or diaphragm pump system can be used to produce a fine supple texture or a higher build, chunky texture finish

### Important Notes

- Care should be taken to keep Acryloc *Marblecote* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Do not apply Acryloc *Marblecote* when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/or humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- Surface to be textured must have a residual moisture content <10%. Moisture meters should be used
- Acryloc *Marblecote* should be over coated with Acryloc Armourflex for best colour accuracy, to improve durability and to reduce dirt pickup. This is essential for full system warranty.

## OTHER CONSIDERATIONS

**Clean-Up**
Clean up with water

**Shelf-Life – Unopened Containers**
Maximum two (2) years from date of manufacture when stored correctly

**Transport & Storage**
Pails should not be stacked more than three (3) high during transportation and must be transported upright
Store in a cool place, upright, out of direct sunlight and above 4°C
For further information refer to **SDS** for Acryloc *Marblecote*



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## TECHNICAL DATA

| | | |
|---|---|---|
| APPEARANCE | Off white textured viscous liquid | |
| ODOUR | Low | |
| APPLICATION METHODS | Spray, trowel | |
| SPECIFIC GRAVITY (NOMINAL) | 1.4 -1.6 | |
| THEORETICAL COVERAGE Medium | 0.8-0.9 $m^2$/L 12 – 14 $m^2$/15L Pail | |
| THEORETICAL COVERAGE Coarse | 0.7-0.8 $m^2$/L 11 – 13 $m^2$/15L Pail | |
| WET FILM THICKNESS (RECOMM) | Product grain size | |
| **DRY TIME (25°C & 50% RH) (APPROX) | Tack Free | Recoat/ Overcoat |
| | 2-3 hours | After 24 hours |
| NO. OF COATS | Typically 1 coat | |
| GLOSS LEVEL | Matt – textured | |

** All water based texture systems continue to cure over several weeks / months in cold +/or humid weather conditions.

## SAFETY & HANDLING

Refer to **SDS** for **Acryloc Marblecote** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Contact with skin may result in irritation. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Where this material is used in a poorly ventilated area, at elevated temperatures or in confined spaces, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

When working with **Acryloc Marblecote** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

## FIRST AID MEASURES

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**Ingestion**

If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

**Eye**

Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

**Advice to Doctor**

Treat symptomatically

## MANUFACTURED BY:

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