ACRYLOC® ROLL ON TEXTURE

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Texture Coating	5L & 15L Heavy Duty Plastic Pail	7kg, 21kg respectively

DESCRIPTION

Forming part of the Wallcote system, Acryloc *Roll On Textures* are low to medium profile granular coatings, designed to be applied with a roller. A range of textured effects can be achieved using selected roller covers or by subsequent troweling or rubbing over the rolled surface.

Acryloc *Roll on Textures* are available as tintable, white bases in two grain sizes, Moroccan Medium and Rustic Coarse, and produce an attractive finish on correctly prepared domestic & commercial, exterior & interior wall surfaces.

FEATURES & BENEFITS

- Excellent water resistance
- Excellent vapour permeability
- Excellent durability
- Strong adhesion
- Low maintenance
- Easy to apply
- Water based, Easy & safe clean up
- Tintable

Refer to the Wallcote System specification for the substrate being coated and carry out any preparatory steps.

↳**Prime** (where required)
Primerbond Masonry Concentrate, Primerbond Grip Coat
Primerbond Rendercoat (or) Primerbond Green Render

↳**Texture Coating**
Moroccan Fine / Rustic Coarse

↳ **Membrane Coating** (required for full warranty)
Armourflex Masonry Matt, Lo Sheen or Armourflex Extreme

SUITABLE SUBSTRATES – when properly prepared

- Cement Render Clay and Concrete Brickwork
- AAC (Autoclaved Aerated Concrete)
- Fibre Cement Sheeting (Fibro/Blue board)
- Rendered expanded polystyrene
- Concrete blocks
- Tilt panel walls
- Other primed exterior surfaces

SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- All substrates other than fresh Acryloc Patch must be primed before the application of

Either

- Use Primerbond Grip Coat and apply a single coat at the rate of 8-10 m2/L.
- **Or** - Use diluted Acryloc Primerbond Masonry Concentrate and apply a single coat of at the rate of 10-13 m2/L
- **Or** - Use Primerbond Green Render / Rendercoat and apply a single coat at the rate of 9-11 m2/L.

- Allow the Primerbond Primer to dry before commencing following coats

(Note: Primerbond Masonry Concentrate is supplied as a concentrate which must be diluted 1:1 before use)

The information provided herein is considered correct at the time of publication. It is the responsibility of those using this information to check that it is current prior to specifying or using any of the products or coating systems. Any advice, recommendation or information provided by any of the officers of Acryloc Building Products in relation to goods manufactured by it for their use and application is given in good faith and is believed by Acryloc Building Products to be appropriate and reliable. However, this advice, recommendation and information is provided without liability or responsibility without excluding or limiting responsibility under relevant Government acts. Acryloc and other marks followed by the symbol ® or ™ are trademarks.

AUSTRALIAN OWNED, AUSTRALIAN MADE AND PROUD OF IT

APPLICATION

- Acryloc *Roll on Texture* does not require thinning or dilution.
- In warm conditions, up to 200mL of Acryloc Extenda may be added to a 15L pail, 40mL to a 4L can, to provide longer open time.
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or use a power mixer
- Power mixing is recommended as this will enhance the workability and give the best coverage.
- A wet edge should be maintained throughout the application and day joints formed at corners, expansion joints or mouldings where they will not be evident after completion

METHOD

- Apply Acryloc Roll on Texture to the surface with a suitable texture roller. Load the roller generously and apply in strips 500mm - 750mm in length.
- Once five (5) or six (6) strips have been applied, roll across to even out the surface
- Finish in one direction for an even texture
- Repeat the above steps, only re-rolling 70-100mm into the previously coated area
- Work quickly and without interruption, laying off from the edge to avoid texture imperfections
- If a small area is missed, it is best to touch up when the area is dry. Running out of material midway through a wall surface should be avoided at all times.
- In this event, feather the edge and allow texture to dry, then marry in with new material
- Acryloc Roll on Texture should not be extended (spread) too far; otherwise durability and hiding power may suffer.

Important Notes

- Care should be taken to keep Acryloc Roll on Texture off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Do not apply Acryloc Roll on Texture when rain is anticipated within 5 hours of completion of the days work, longer in damp, cold +/or humid conditions
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- Surface to be primed must have a residual moisture content <10%. Moisture meters should be used
- Acryloc Roll on Texture should be over coated with Acryloc Armourflex for best colour accuracy, to improve durability and to reduce dirt pickup. This is essential for full system warranty.

OTHER CONSIDERATIONS

Clean-Up

Clean up with water

Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **SDS** for Acryloc *Roll on Sand Texture*

The information provided herein is considered correct at the time of publication. It is the responsibility of those using this information to check that it is current prior to specifying or using any of the products or coating systems. Any advice, recommendation or information provided by any of the officers of Acryloc Building Products in relation to goods manufactured by it for their use and application is given in good faith and is believed by Acryloc Building Products to be appropriate and reliable. However, this advice, recommendation and information is provided without liability or responsibility without excluding or limiting responsibility under relevant Government acts. Acryloc and other marks followed by the symbol ® or ™ are trademarks.

AUSTRALIAN OWNED, AUSTRALIAN MADE AND PROUD OF IT

TECHNICAL DATA

APPEARANCE	Off white textured viscous liquid	
ODOUR	Low	
APPLICATION METHOD	Roller	
SPECIFIC GRAVITY (NOMINAL)	1.4 -1.6	
THEORETICAL COVERAGE	1.5-1.8m²/L Moroccan Fine; 1.3-1.7m²/L Rustic Coarse	
WET FILM THICKNESS (RECOMM)	Product grain size	
**DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat
	2-3 hours	After 24 hours
NO. OF COATS	Typically 1 coat	
GLOSS LEVEL	Textured – matt	

** All water based texture systems continue to cure over several weeks / months in certain weather conditions.

SAFETY & HANDLING

Refer to **SDS** for **Acryloc Roll On Textures** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Contact with skin may result in irritation. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Where this material is used in a poorly ventilated area, at elevated temperatures or in confined spaces, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

When working with **Acryloc Roll On Textures** observe the usual precautions for handling acrylic water based products:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

Refer to **SDS** for **Acryloc Roll On Textures** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Ingestion
If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye
Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor
Treat symptomatically

MANUFACTURED BY:

Bizfine Pty Ltd

T/A Acryloc Building Products
174 Cavan Rd
DRY CREEK
South Australia 5094

P: +61 8 8368 0222 or 1300 661 745

E: sales@acryloc.com.au
W: www.acryloc.com.au

The information provided herein is considered correct at the time of publication. It is the responsibility of those using this information to check that it is current prior to specifying or using any of the products or coating systems. Any advice, recommendation or information provided by any of the officers of Acryloc Building Products in relation to goods manufactured by it for their use and application is given in good faith and is believed by Acryloc Building Products to be appropriate and reliable. However, this advice, recommendation and information is provided without liability or responsibility without excluding or limiting responsibility under relevant Government acts. Acryloc and other marks followed by the symbol ® or ™ are trademarks.

AUSTRALIAN OWNED, AUSTRALIAN MADE AND PROUD OF IT