ACRYLOC® FILL & SKIM ULTRAFINE™

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Prep Coats	15L Heavy Duty Plastic Pail	27kg

DESCRIPTION

Forming part of the Wallcote system, Acryloc *Fill & Skim Ultrafine* is a versatile, water-based material suitable for use on a wide range of substrates where a smooth finish is required.

Acryloc *Fill & Skim Ultrafine* provides a smooth top coat over set joints in fibre cement and other sheet materials, with the addition of 5-10% cement by weight

Acryloc *Fill & Skim Ultrafine* is ideal for levelling minor surface imperfections, filling cracks, holes, blowholes and other irregularities in off-form concrete and similar substrates, up to a maximum of 2mm depth.

Acryloc *Fill & Skim Ultrafine* can be applied in both interior & exterior applications.

FEATURES & BENEFITS

- Smooth off-white finish
- Strong adhesion
- Easy to apply
- Water based
- Easy & safe clean up

SUITABLE SUBSTRATES

- Tilt panel walls and other off-form concrete
- Fibre Cement Sheeting (Fibro/Blue board)
- Magnesium Board
- Plasterboard

SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- Floors and adjacent walling materials should be protected against spills and splashes by plastic film or similar
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material

APPLICATION

- Acryloc *Fill & Skim Ultrafine* does not require thinning, mixing with a power stirrer will enhance workability and coverage.
- For exterior applications add 5-10% Portland Cement by weight (1.5kg to 2.5kg per full pail) and mix thoroughly with a power mixer:

  Caution: An excess quantity of cement can cause the product to have a reduced pot life and hamper application, workability and durability. Do not thin after addition of cement
- Once the cement is added the Acryloc *Fill & Skim Ultrafine* must be used within 1 hour.

Over Set Joints Joints (use Acryloc *Fill Skim Ultrafine* with added Cement)

- For a smooth finish over a previously set Joints add 5-10% Portland Cement by weight (1.5kg to 2.5kg per full pail) and mix thoroughly with a power mixer:
- Apply a thin layer of Acryloc *Fill & Skim Ultrafine*, feather the edges and trowel to a smooth finish
- Sand if necessary once dryt
- Apply a suitable product from Acryloc Primerbond range, such as Primerbond Rendercoat, before subsequent finish coats

Patching Imperfections

- Apply the Acryloc *Fill & Skim Ultrafine* in layers of no more than 2mm thickness, ensuring edges are feathered.

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Important Notes

- Care should be taken to keep Acryloc *Fill & Skim Ultrafine* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry
- Acryloc *Fill & Skim Ultrafine* must be over coated using the appropriate Wallcote system components
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface to be patched must have a residual moisture content <10%. Moisture meters should be used

Clean-Up

- Clean up with water

Shelf-Life – Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright
Store in a cool place, upright, out of direct sunlight and above 4°C
For further information refer to **SDS** for **Acryloc *Fill & Skim Ultrafine***

APPEARANCE	Milky white, viscous liquid
ODOUR	Low
APPLICATION METHODS	Trowel
SPECIFIC GRAVITY (NOMINAL)	~1.7
THEORETICAL COVERAGE	0.9-1.1m^2/L single coat, 14-16 m^2 per 15L pail at 1mm
WET FILM THICKNESS (RECOMM)	As required, up to 2mm per coat
**DRY TIME (25°C & 50% RH)	Tack Free 1 - 2 hours Recoat/Overcoat 24 hours
NO. OF COATS	Typically 1 coat

** All water based texture systems continue to cure over several weeks / months in certain weather conditions.

SAFETY & HANDLING

Refer to **SDS** for **Acryloc *Fill & Skim Ultrafine*** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Contact with skin may result in irritation. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Where this material is used in a poorly ventilated area, at elevated temperatures or in confined spaces, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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Ingestion - If swallowed, wash out mouth with water. Do NOT induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye - Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor - Treat symptomatically

MANUFACTURED BY:

Bizfine Pty Ltd, T/A Acryloc Building Products
174 Cavan Rd, DRY CREEK, South Australia 5094
p: +61 8 8368 0222 or 1300 661 745
e: sales@acryloc.com.au W: www.acryloc.com.au

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