ACRYLOC® PRIMERBOND ROOF MAXI HIGH BUILD

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Primers & Undercoats	15L Heavy Duty Plastic Pail	22.5kg

DESCRIPTION

Primerbond Roof Maxi High Build is a water-based acrylic, self-leveling & filling undercoat, designed for application to primed concrete roof tiles.

Primerbond Roof Maxi High Build fills and levels the surface of weathered roof tiles to provide a smoother, more even surface for top coat application thus improving the appearance of the finished roof coating system.

Primerbond Roof Maxi High Build is lightly pigmented to assist in achieving uniform coverage.

FEATURES & BENEFITS

- High solid content
- Excellent flexibility
- Smooth's rough surfaces
- Strong adhesion to primed surfaces
- Water based for Easy & Safe clean up
- Easy to use

SUBSTRATE PREPARATION

- No further preparation is required for freshly primed concrete tiles.

APPLICATION

- Primerbond Roof Maxi High Build does not require thinning or dilution
- Care should be taken to keep Primerbond Roof Maxi High Build off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry

Method

- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or power mixer
- Primerbond Roof Maxi High Build can be applied using a HVLP spray equipment or airless spray equipment
- If using airless spray equipment, a 23-25 thou tip and white gun filter is recommended
- Try to maintain a Wet Film Thickness of 250-275 microns by checking regularly with a Wet Film Thickness Gauge
- Apply evenly, avoid loading coating in one area as this will retard drying time and may cause sagging and blistering of the top coat
- Primerbond Roof Maxi High Build must be over-coated with Roofcote CRC or Roofcote Supa Cool

Important Notes

- Primerbond Roof Maxi High Build is NOT suitable as a direct to substrate primer on under bound (powdery) roof tiles or aged Colorbond® sheeting. In this ituation, apply Primerbond Roof Restore as a first coat then apply a coat of Primerbond Roof Maxi High Build to fill and level.
- Do not apply Primerbond Roof Maxi High Build on exposed surfaces when rain is anticipated within 5 hours of completion of the work, longer in damp, cold +/or humid conditions
- Avoid application on hot surfaces or in hot &/or windy conditions.
- Do not apply where temperature is below 10°C, or is likely to fall below 10°C during the drying period.
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried

Clean-Up

Clean up with water

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OTHER CONSIDERATIONS

Shelf-Life – Unopened Containers
Maximum two (2) years from date of manufacture when stored correctly.

Transport & Storage
Pails should not be stacked more than three (3) high during transportation and must be transported upright
Store in a cool place, upright, out of direct sunlight and above 4°C
For further information refer to **Safety Data Sheet (SDS)** for Primerbond Roof Maxi High Build

TECHNICAL DATA

APPEARANCE	Off-white, viscous liquid		
ODOUR	Low		
APPLICATION METHODS	Spray		
SPECIFIC GRAVITY (NOMINAL)	~ 1.4		
THEORETICAL COVERAGE	3.5-4 m^2/L per coat		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	30 minutes	60 – 90 minutes	2 hours
NO. OF COATS	Typically 1 coat		
GLOSS LEVEL	Flat		

SAFETY & HANDLING

For further information refer to **Safety Data Sheet (SDS)** for **Primerbond Roof Maxi High Build**, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Contact with skin may result in irritation. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Where this material is used in a poorly ventilated area, at elevated temperatures or in confined spaces, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

When working with **Primerbond Roof Maxi High Build** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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Ingestion
If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye
Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor
Treat symptomatically

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