ACRYLOC® PRIMERBOND™ PRO

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Primers	15L Heavy Duty Plastic Pail	20kg

DESCRIPTION

Acryloc *Primerbond Pro* is a water based pigmented primer with addition of fine grit.

Primerbond Pro gives strong adhesion to dense and porous substrates. The fine grit addition provides a mechanical key for a subsequent render or texture coat, making it much easier to coat smooth surfaces such as Rigid PVC, Dincel and similar substrates.

Acryloc *Primerbond Pro* is grey in colour to aid application cover on white or light coloured surfaces such as white PVC.

FEATURES & BENEFITS

- Strong Adhesion
- High Penetration
- Water Based
- Alkali Resistant
- Easy to Apply
- Low VOC

SUITABLE SUBSTRATES

- Rigid Plastics
- Non Porous Surfaces

SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- Care should be taken to keep Acryloc Primerbond Pro off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry.

APPLICATION

Acryloc *Primerbond Pro* does not require thinning or dilution

Method

- Acryloc *Primerbond Pro* can be applied using a roller, brush, spray. If using airless spray equipment, a machine suitable for spraying textured products must be used as Primerbond Pro contains fine sand.
- Apply Acryloc *Primerbond Pro* at the rate of approx 5 m^2/L
- Acryloc *Primerbond Pro* must be over-coated with appropriate products from the coating system being used

Important Notes

- Do not apply Acryloc *Primerbond Pro* on exposed surfaces when rain is anticipated within 6 hours of completion work for the days, longer in damp, cold +/or humid conditions
- Acryloc Primerbond Pro drying times vary depending on the substrate. Allow dry thoroughly (min 24 hours) prior to applying subsequent coatings.
- Acryloc Primerbond Pro is not suitable for under bound, loose or sandy surfaces.
- Avoid application in full sun, on hot surfaces or in hot windy conditions
- Do not apply if Relative Humidity is above 85% or temperature is within 3°C of Dew Point
- Application should be carried out on a day with temperatures above 10°C and below 32°C ambient.
- Surface temperature must be above 10°C during the application and the drying period
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost, dew and severe weather conditions until fully dried or for at least 48 hours
- Surface to be primed must have a residual moisture content <10%. Moisture meters should be used
- Do not use below damp course.

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OTHER CONSIDERATIONS

Clean-Up
Clean up with water

Shelf-Life – Unopened Containers
Maximum two (2) years from date of manufacture when stored correctly.

Transport & Storage
Pails should not be stacked more than three (3) high during transportation and must be transported upright
Store in a cool place, upright, out of direct sunlight and above 4°C
For further information refer to **SDS** for Acryloc *Primerbond Pro*

TECHNICAL DATA

APPEARANCE	Grey viscous liquid	
ODOUR	Low	
VOC	Low	
APPLICATION METHODS	Roller, brush, specialist spray units only	
SPECIFIC GRAVITY (NOMINAL)	~ 1.2	
THEORETICAL COVERAGE	9-11 m²/L	
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat
	30-60 Minutes	After 24 Hours
NO. OF COATS	Typically 1 coat	

SAFETY & HANDLING

Refer to **SDS** for **Acryloc *Primerbond Pro*** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**
When working with **Acryloc *Primerbond Pro*** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

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Ingestion
If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye
Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor
Treat symptomatically

MANUFACTURED BY:

Bizfine Pty Ltd

T/A Acryloc Building Products
174 Cavan Rd
DRY CREEK
South Australia 5094

p: +61 8 8368 0222 or 1300 661 745 e: sales@acryloc.com.au w: www.acryloc.com.au

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