ACRYLOC® PRIMERBOND ROOF RECOAT

PRODUCT TYPE	PACKAGING	NOMINAL WEIGHT
Primers & Undercoats	15L Heavy Duty Plastic Pail	17kg

DESCRIPTION

Acryloc *Primerbond Roof Recoat* is a pigmented, ready to use, binding primer.

Acryloc *Primerbond Roof Recoat* is the recommended primer for previously painted and is the preferred primer for aged Colorbond roofs as part of the Roofcote System.

The formulation is designed to bind to the surface and provide a 'key' for subsequent coats.

Note: the existing coating must be sound and adhering strongly to the substrate. Where this is not the case, the existing coating must be completely removed before proceeding.

Acryloc *Primerbond Roof Recoat* is not able to rectify cracking, peeling or blistering of the previous coating.

FEATURES & BENEFITS

- Excellent Binding properties
- Excellent flexibility
- Strong adhesion to previously painted surfaces
- Water based for Easy & Safe clean up

SUITABLE SUBSTRATES

- Previously painted roofs
- Aged (faded) Colorbond roofs

SUBSTRATE PREPARATION

- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, animal droppings and any loose or flaking material
- Application of Acryloc Mould Rid prior to priming will inhibit growth of moss & lichen.
- Care should be taken to keep Acryloc *Primerbond Roof Recoat* off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry

APPLICATION

- Acryloc *Primerbond Roof Recoat* does not require thinning or dilution
- Mix thoroughly with a broad, flat stirrer, using an upward lifting action
- Acryloc *Primerbond Roof Recoat* can be applied using HVLP or airless spray equipment
- If using spray equipment, a 17 or 19 thou tip and white gun filter is recommended
- Apply Acryloc *Primerbond Roof Recoat* liberally, completely covering the surface. Applying excess material is acceptable providing it is not allowed to pool on the surface, as this may affect the top coat.
- *Primerbond Roof Recoat* must be over-coated with an appropriate product from the coating system being used

Important Notes

- Do not apply Acryloc *Primerbond Roof Recoat* on exposed surfaces when rain is anticipated within 5 hours of completion of the work, longer in damp, cold +/or humid conditions
- Avoid application on hot surfaces or in hot &/or windy conditions.
- Application should be carried out on a day with temperatures above 10°C and below 32°C
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried

Clean-Up - Clean up with water

The information provided herein is considered correct at the time of publication. It is the responsibility of those using this information to check that it is current prior to specifying or using any of the products or coating systems. Any advice, recommendation or information provided by any of the officers of Acryloc Building Products in relation to goods manufactured by it for their use and application is given in good faith and is believed by Acryloc Building Products to be appropriate and reliable. However, this advice, recommendation and information is provided without liability or responsibility without excluding or limiting responsibility under relevant Government acts. Acryloc and other marks followed by the symbol ® or ™ are trademarks.

AUSTRALIAN OWNED, AUSTRALIAN MADE AND PROUD OF IT

OTHER CONSIDERATIONS

Shelf-Life – Unopened Containers
Maximum two (2) years from date of manufacture when stored correctly.

Transport & Storage
Pails should not be stacked more than three (3) high during transportation and must be transported upright
Store in a cool place, upright, out of direct sunlight and above 4°C
For further information refer to **Safety Data Sheet (SDS)** for Acryloc Primerbond Roof Restore

TECHNICAL DATA

APPEARANCE	Milky white liquid		
ODOUR	Low		
APPLICATION METHODS	Roller, brush, spray		
SPECIFIC GRAVITY (NOMINAL)	~1.1		
THEORETICAL COVERAGE	12-14m²/L per coat on roofs		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	60 mins	After 90	N/A
NO. OF COATS	Typically 1 coat		

SAFETY & HANDLING

For further information refer to **Safety Data Sheet (SDS**) for **Acryloc *Primerbond Roof Recoat***, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Contact with skin may result in irritation. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Where this material is used in a poorly ventilated area, at elevated temperatures or in confined spaces, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea.

When working with **Acryloc *Primerbond Roof Recoat*** observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

For further information refer to **Safety Data Sheet (SDS**) for **Acryloc *Primerbond Roof Recoat*** before use. For further information on Material Safety Data Sheets, call the Acryloc **Tech – Info line** on **1300 661 745** or visit **www.acryloc.com.au**

Ingestion
If swallowed, wash out mouth with water. Do **NOT** induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye
Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor
Treat symptomatically

MANUFACTURED BY:

Bizfine Pty Ltd T/A Acryloc Building Products
174 Cavan Rd
DRY CREEK South Australia 5094
p: +61 8 8368 0222 or 1300 661 745
e: sales@acryloc.com.au w: www.acryloc.com.au

The information provided herein is considered correct at the time of publication. It is the responsibility of those using this information to check that it is current prior to specifying or using any of the products or coating systems. Any advice, recommendation or information provided by any of the officers of Acryloc Building Products in relation to goods manufactured by it for their use and application is given in good faith and is believed by Acryloc Building Products to be appropriate and reliable. However, this advice, recommendation and information is provided without liability or responsibility without excluding or limiting responsibility under relevant Government acts. Acryloc and other marks followed by the symbol ® or ™ are trademarks.

AUSTRALIAN OWNED, AUSTRALIAN MADE AND PROUD OF IT